



JOINT STRIKE FIGHTER PHM VISION

Joint Strike Fighter Program Office



BE THE MODEL ACQUISITION PROGRAM FOR JOINT SERVICE AND INTERNATIONAL COOPERATION

DEVELOP AND PRODUCE A FAMILY OF AFFORDABLE MULTI-MISSION FIGHTER AIRCRAFT USING MATURED/DEMONSTRATED 21ST CENTURY TECHNOLOGY AND SUSTAIN IT WORLDWIDE



Prognostics and Health Management

- Why Did We Choose This Technology?
 - Enable Autonomic Logistics
 - Enhance Flight Safety
 - Single Engine Aircraft, Must Have Dual Engine Reliability
 - Increase Sortie Generation Rate
 - Eliminate False Alarms
 - Eliminate CND's and RTOK's
 - Reduce Life Cycle Costs
 - Maximize PHM Benefit from Limited Specialized Sensors
 - Take Max Advantage of the "Smart" Digital Aircraft

Natural Evolution of Legacy Diagnostic Capabilities Coupled with the Added Functions, Capabilities, and Benefits offered by New Technologies



Prognostics and Health Management

What is it?

- Enhanced Diagnostics –the process of determining the state of a component to perform its function(s), high degree of fault detection and fault isolation capability with very low false alarm rate
- Prognostics actual material condition assessment which includes predicting and determining the useful life and performance life remaining of components by modeling fault progression
- Health Management is the capability to make intelligent, informed, appropriate decisions about maintenance and logistics actions based on diagnostics/prognostics information, available resources and operational demand.



PHM Constituent Functions and Processes

- Fault Detection
- Fault Isolation
- Advanced Diagnostics
- Predictive Prognostics
- Useful Life Remaining, Time-to-Failure Predictions
- Component Life Tracking
- Performance Degradation Trending
- Warranty Guarantee Tracking Enabling New Business Practices
- Health Reporting
 - Only tells pilot what NEEDS to be known immediately
 - Informs Maintenance of the rest
- Aids in Decision Making & Resource Management
- Fault Accommodation
- Information Fusion and Reasoners
- Information Management
 - Right Info to Right People at Right Time



JSF CDP AVPHM/JDIS Demos Provided Substantiation of Weapon System PHM



- Operational Loads Monitoring
- Overload Analysis
- Force Management
- Elimination of Unnecessary Inspections

Structures

- Usage Tracking / Life Projection
- FD/FI w/o Add'l Sensors
- Failure Impact Assessment
- Optimization of Supply **Chain Management**

Utilities & Subsystems



- FOD Detection/Classification
- System Correlation/Confirmation
- Shaft Misalignment Detection
- Lift Fan Safe Operation
- Condition Based Maint.
- **Elimination of Unnecessary** Inspections

Propulsion



Mission Systems

Improved FD/FI

Improved FD/FI

- Fault Confirmation
- Post-Flight Data Analysis
- Manufacturer Feedback
- Reduction of OEM **Trouble-Shooting Time**
- CND/RTOK Elimination





- FD/FI and Confirmation
- Failure Impact Assessment
- In-flight Mission Replanning
- Autonomic Triggering of AL
- Prognostics
- Cooperative Operations



- Assist Maintainer in Difficult Failure **Analysis**
 - Resolution Sharing for Fleet

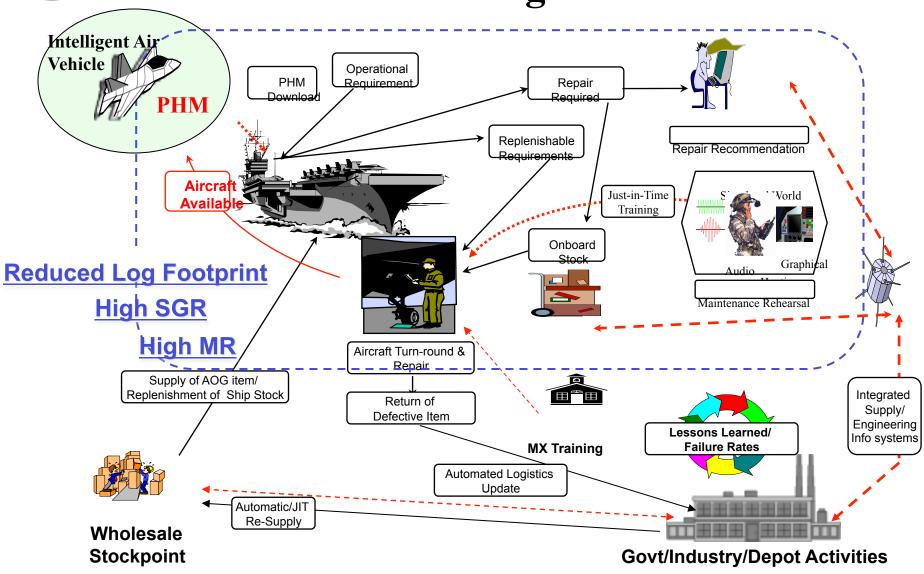
Off-Board

- Rapid/Effective Interface to Engineering
- Knowledge Discovery

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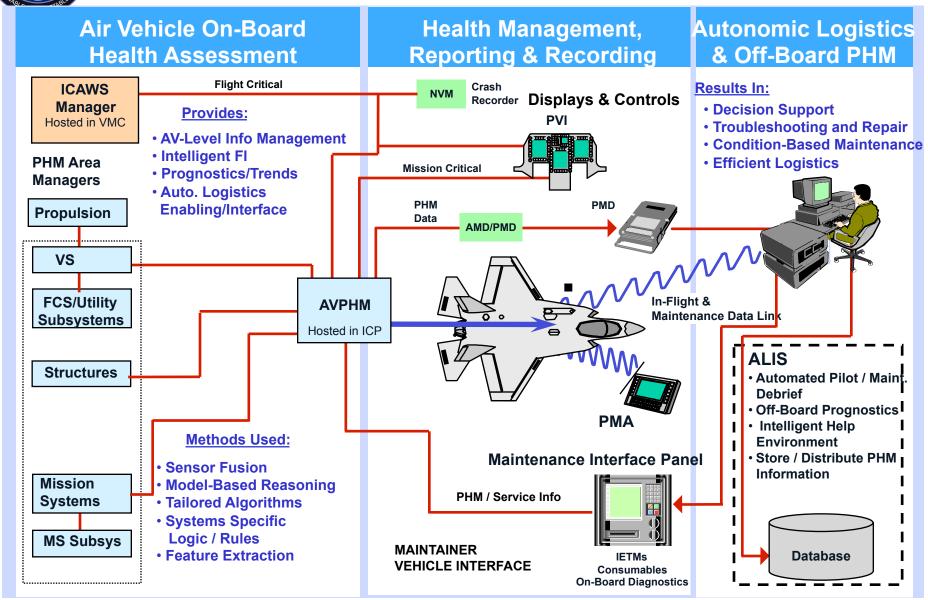


PHM Is the Air Vehicle Enabler of the Autonomic Logistics Structure





PHM Architecture and Enabling Technologies



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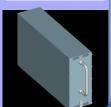
Air System PHM IPT Products

VS/MS PHM SEIT

- Optimal
Diagnostic
/ BIT
Capabilities
for
Subsystem
IPT's



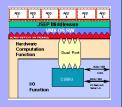






- Diagnostics / BIT
- IPT's / supplier teams achieve the best and most cost effective coverage
- Pertinent data acquisition at sensor, component and sub-system levels.
- Requirements, top level design, use cases, verification.





Enhanced diagnostics,

System models, Corroboration, Correlation, and Information fusion

Prognosis

Collect data,
Compute life usage
Predict time to failure

Off-board PHM (product)



- Prognosis models,
- Failure resolution algorithms
- Diagnostic Tools

Air Vehicle PHM (product)



- Health management Report Remaining Functionality
- Information broker for onand off-board users
- High-level service requirements for data reduction, file management



Advanced Techniques Are Applied to JSF Weapon System PHM Solution

Performance Monitoring / Trending:

PTMS (IPP, Filters, Reservoirs, Coalescer, etc.)
Hydraulic System (Pumps, Filter, Reservoirs, Accumulators)
Fuel System (Pumps, Valves, Heat Exchanger)

Weapon Bay Door Drive (Pump Speed & Swashplate Angle)

Rotary Actuators, EHAs

Weapon Racks

OBIGGS Filter

Auto Calibration / Gain Trending:

Radar
Displays
Fuel Probes
Stick & Throttle

Enhanced Sensor Technologies:
Engine - FOD Detection, Oil Debris,
Oil Condition, Blade Tip Monitoring,
Vibration Monitoring
SDLF - FOD Detection, Oil Debris,
Oil Condition, Shaft Alignment / Torque,
Clutch Wear / Vibration
Brake Temperature
Landing Gear (Strut Servicing, 'Smart Tire')

Operational Loads/Usage Monitoring: Structures, Landing / Arresting Gear Gun, EPS Starter/Generator CSMU (Write Cycles)

Off-Board Technologies:
Diagnostic Tools
Intelligent Help
Prognosis Models

Cross-Comparison (Redundancy Management):
Flight Controls (VMC, Inceptors, EHAs, Sensors)
EPS (Degraded modes, Emergency Power)
Fuel Probes

Capacity Trending:
28 & 270 volt Batteries
Cryo Cooling Capacity
ESA (loss of Elements)
OBIGGS / OBOGS
HIPPAG Recharge Rate

Information Management:
Model-Based Reasoning, Trending,
Pattern Recognition (Enhanced
Diagnostics, Fault Isolation)

Automated Testing:
WBDD Actuator Backlash
External Fuel Tanks
RIOs, VSP Software
Nose Wheel Steering Friction Collar
CSMU (Periodic Read/Write Testing)
Aircraft Wiring

PHM Is an Integral Part of Every Facet and Subsystem of the Weapon System



Off-Board PHM Overview



- Downlink Health Data
- Assess and Report Aircraft Health
- Uplink Combat Turn Requirements

Aircraft Support

- Maintainer Vehicle Interface
- Augment Aircraft Diagnostics
- Component Performance Tracking
- Support PHM Maturation
- Clear Faults
- Execute
 Test
- Display Repair Task List
- Execute Diagnostic
 System Control
- Upload Algorithm Updates



Portable Maintenance



- Report Maint History for Maturation and Sustainment
- Report Usage of Parts/Aircraft
- Distribute Algorithm Updates



Fleet Support

- Intelligent Help Desk
- Distribute PHM Information
- Support Knowledge Discovery
- Support PHM Maturation



Contractor



Supplier

J4635006

Maintenance Interface



AUTONOMIC LOGISTICS SYSTEM TECHNICAL SOLUTION

INTEGRATED SUPPORT

- Design Data → Direct to → Support Information
- Failure Prediction →
 Remove Unit Before Failure



TECHNOLOGICALLY-ENABLED MAINTAINER



FLIGHT OPERATIONS

- Integration for Optimal Mission Performance
- High Sortie Generation Rate
- Low Logistics Footprint



AUTONOMIC LOGISTICS INFORMATION SYSTEM

INTELLIGENT AIR VEHICLE

- · Prognostics & Health Management
- Design for Supportability
- High Reliability & Maintainability



Joint Aircrew & Maintainer Training

INTEGRATED TRAINING

- Common, Joint Pilot/Maintainer Training
- Modular, Flexible Training
- Embedded Training

PHM Enables the Integrated JSF AL System - Affordable, Supportable, Survivable, & Lethal

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Summary

- PHM Is the Key Enable for the Autonomic Logistics Vision
- Technology is Now NOT the Limiting Factor
 - And It will Only Improve With Time
- All Elements Are Coming Together To Enable Our Visions of Advanced Diagnostics, Prognostics and Real <u>Health</u> <u>Management</u>
- Must Implement and Apply Smartly and Wisely to Maximize Affordability Benefits
- PHM Must Be a Critical Element in all System Design Trades to Achieve Envisioned Reduction in Total Ownership Cost

Successful PHM Implementation Is Achievable and Critical to JSF Program Goals