

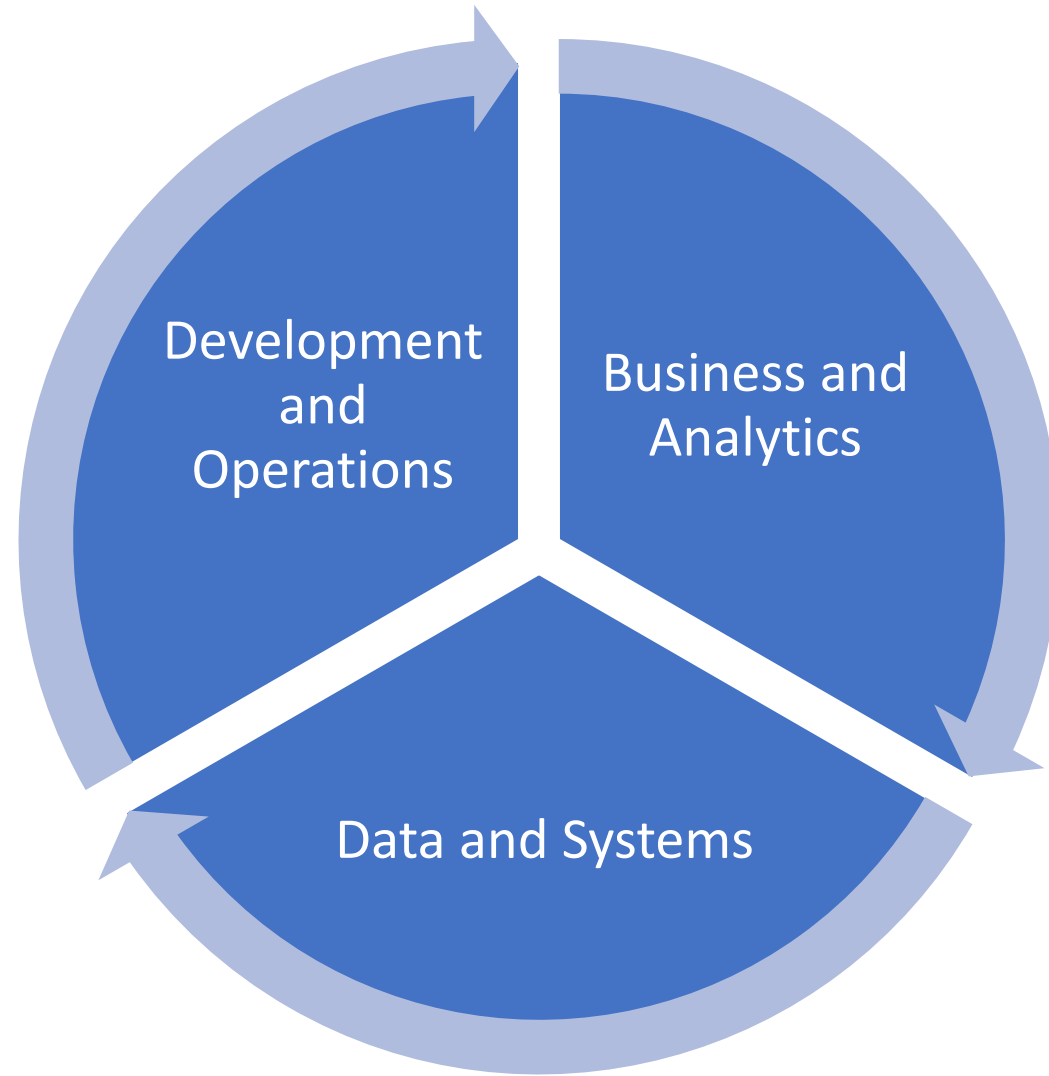
# PHM18

Philadelphia, Pennsylvania  
Sept. 24 – 28, 2018

## **PHM Applications Deployment**

# PHM18

Philadelphia, Pennsylvania  
Sept. 24 – 28, 2018



System approach for PHM applications deployment

# PHM18

Philadelphia, Pennsylvania

Sept. 24 – 28, 2018

## **Topics to discuss:**

- Environment for Remote Monitoring and Diagnostic
- Feedback-loops build into applications
- Alert scenarios – with or w/o human intervention
- Cycle time – implementation time
- Monitoring and managing sets of models at the production-level

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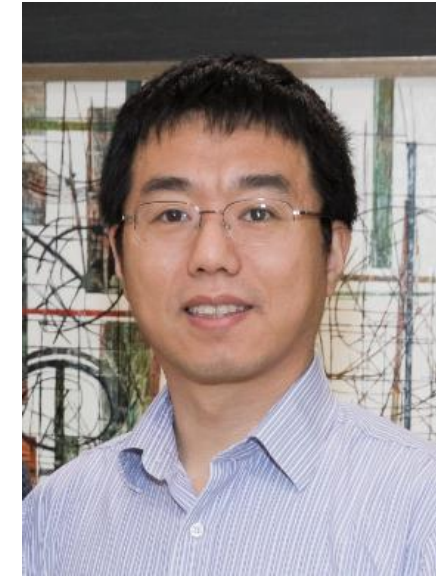
## Panelists:

- **Xinyu Du**, Senior Researcher Vehicle Health Management Group, General Motors Global R&D
- **Kathy Elliott**, Performance Capability Manager, Defense at Rolls-Royce
- **Jayant SEN GUPTA**, Data Science Research Project Leader @ Airbus Central R&T, Airbus
- **Adam McElhinney**, Vice President Data Science, Uptake
- **Sven Pörschmann**, Manager Analytics & Data Solutions, Lufthansa Technik AG
- **Glen Shaffer**, Executive Manager Global Services Organization-Prognostics, GE Transportation

# PHM Applications Deployment Panel

- Xinyu Du

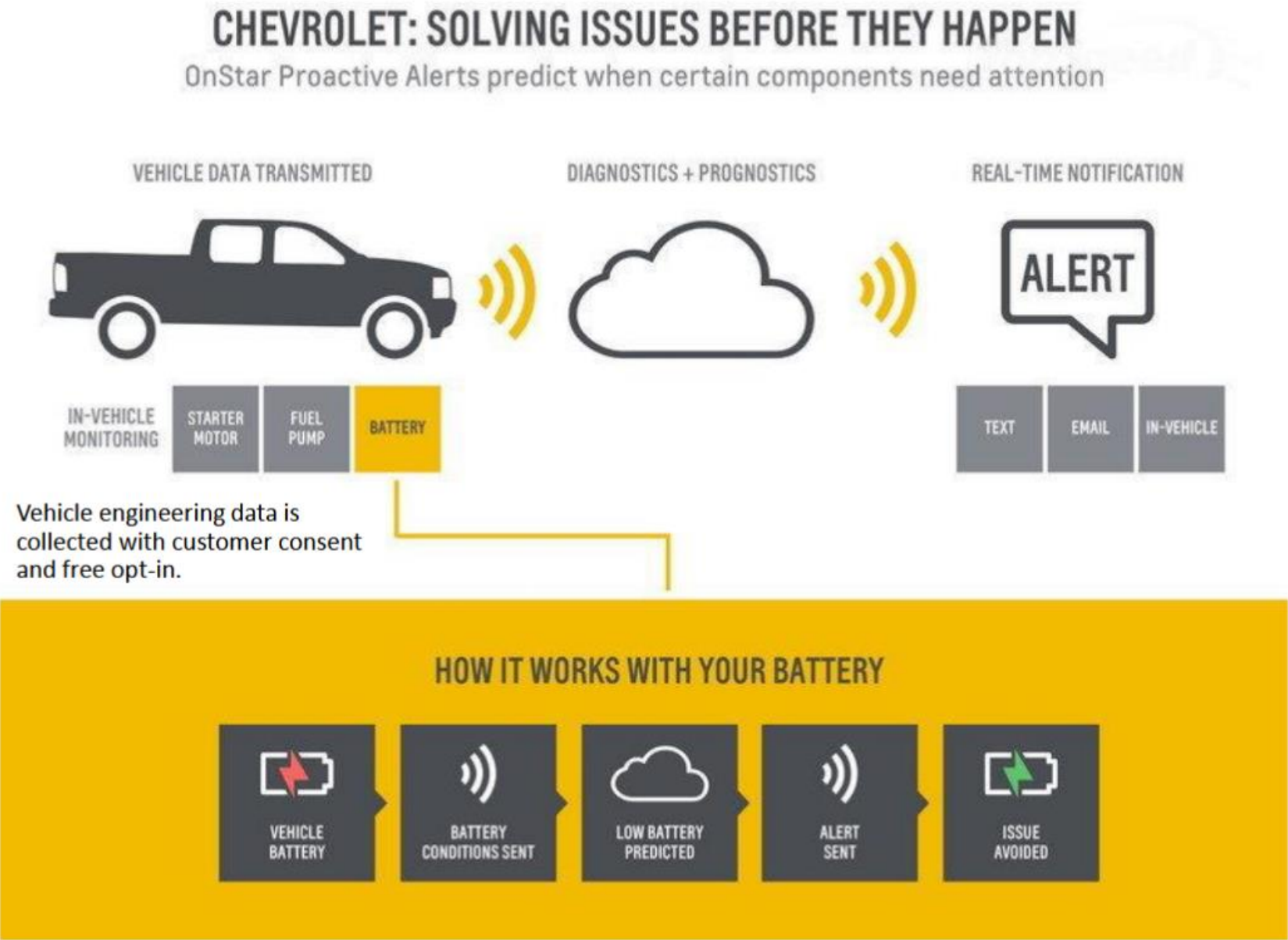
# Xinyu Du



- Senior Researcher at Vehicle Health Management Group, Vehicle Systems Research Lab, General Motors Global R&D
- Have 36 Patents (Applications), 7 GM Internal Inventions and 35 Publications
- Experiences in Automotive PHM: Battery, Starter, Controller Area Network, Electronic Control Unit, Brake, Steering and Suspension System.
- The Boss Kettering Award Recipient from General Motors (2015) and INFORMs award (2016) for his contribution in Integrated Starting System Prognosis.
- Associate Editor for *IEEE Access* and *Journal of Intelligent and Fuzzy Systems*
- Ph.D. in Electrical Engineering from Wayne State University, USA

# OnStar Proactive Alert Service

Big data is the key to verify the PHM application and validate the deployment

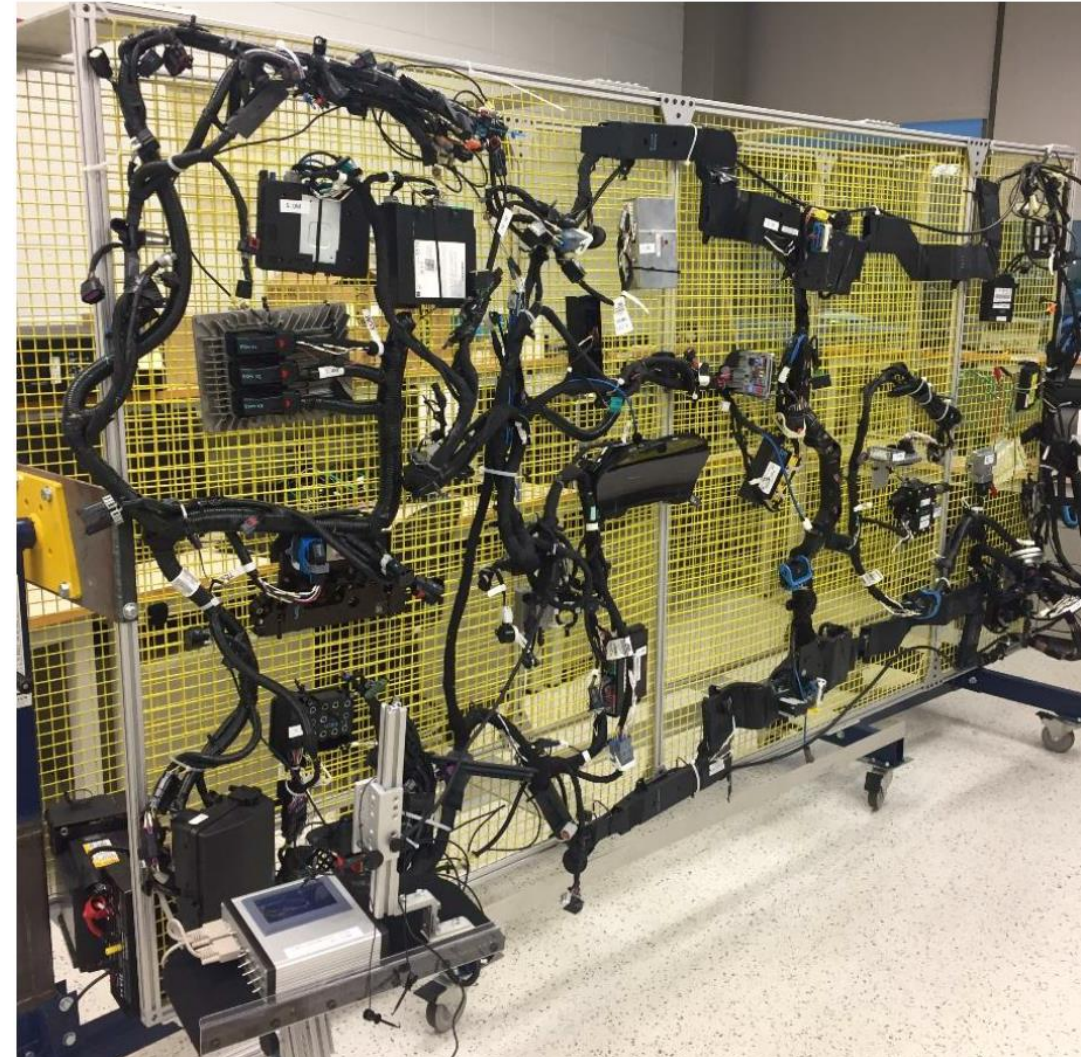




# ECU Network Diagnostics and Prognostics

1. ECU Lost Fault Detection
2. Wire Open Detection (*When*)
3. Wire Open Localization (*Where*)
4. Wire Open Isolation (*Which*)
5. Wire Short Detection/Isolation
6. ECU Floating Ground Detection/Localization
7. ECU Ground Offset  
Detection/Localization/Prognostics
8. CAN Reversed Wire Detection/Isolation/Localization
9. Two-Terminators Loss Isolation

Good hardware-in-the-loop (HIL) bench and thorough Design Failure Mode and Effect Analysis (DFMEA) are important to reduce the verification time.







Kathryn Elliott

Performance Capability Manager, Defense Sector

Rolls-Royce Corporation

- 30+ years gas turbine engine OEM experience (System Performance)
- Global Lead SME for In-Service Performance
- Chair, SAE E-32 Aerospace Propulsion Systems Health Management Standards Committee
- EHM Capability Development for Corporate, Regional, & Unmanned Applications





# Kathryn Elliott

## Performance Capability Manager, Defense Sector

### Rolls-Royce Corporation



Regional Airlines  
1600 Engines in Service  
60+ Million Flight Hours  
70 Operators  
Embraer E-135/140/145



Business/Private Jet  
1400 Engines in Service  
10 Million Flight Hours  
450 Operators  
Embraer 650 Legacy, Legacy+  
Cessna Citation X, Citation TEN



Military UAV  
1 operator  
Northrup Grumman Global Hawk

# PHM Applications Deployment

Jayant SEN GUPTA (Airbus)

- Education
  - MSc. Ecole Polytechnique
  - PhD ENS Cachan (computational mechanics)
- Research activities
  - Formalization of PHM
  - What method/algorithm depending on available information?
  - Development of a prognostics module (OSA-CBM)
  - Methods to define health indicators (mostly data-driven)
- Business activities
  - Integration of prognostics module into PHM service
  - Organization of transverse teams to operate, improve such service
  - Contribution to development of analysis tools used in service



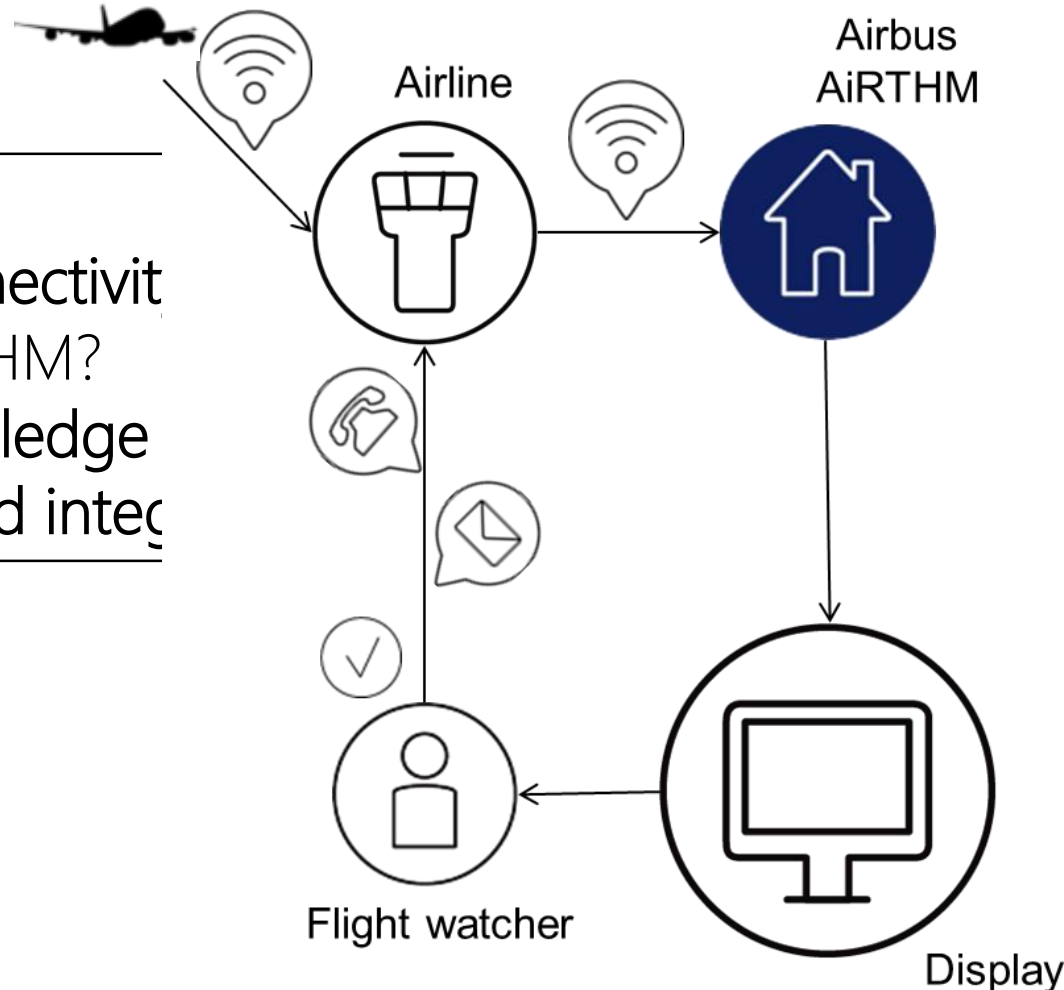
# PHM deployment for a fleet of aircraft

AIRBUS



Aircraft design

- Put sensors?
- Prepare connectivity
- Design for PHM?
- System knowledge
- Flight test and integration



Aircraft operations



- Collect data (sensors, missions, engine health, maintenance logs...)
- Learn from data
  - Investigate problems
  - Define normal behaviours
  - Aggregation levels?
- Capture knowledge
- Provide useful advice to customer
  - Human-in-the-loop
  - Automated decision making
  - No false positives
- Capture customer feedback

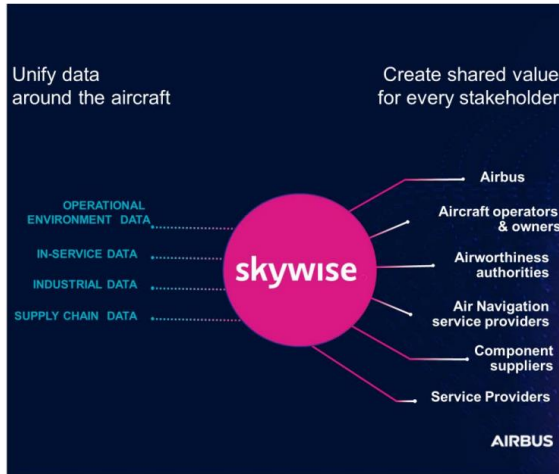


# Good practices for algorithms/models deployment

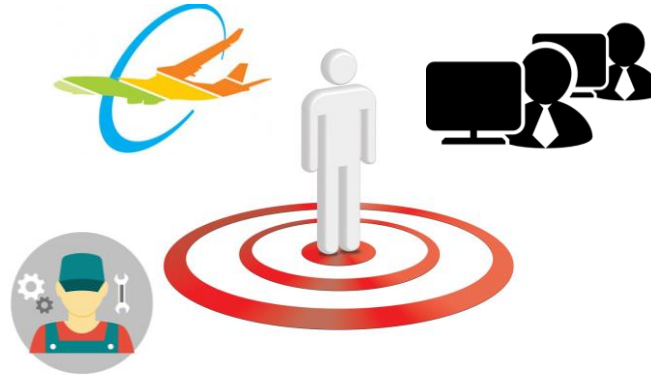
AIRBUS



Connected fleet



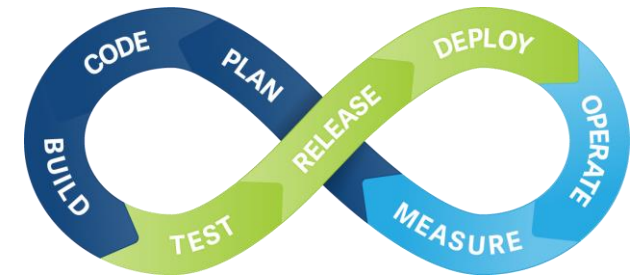
Collaborative environment



Customer centric



Co-located team



Continuous integration

The background of the slide is a photograph of an industrial facility, possibly a refinery or chemical plant, featuring complex piping, walkways, and structural steel. A semi-transparent blue rectangle is overlaid on the left and bottom portions of the image, serving as a backdrop for the text.

UPTAKE

# Transforming Industries

Adam McElhinney

[adam.mcelhinney@uptake.com](mailto:adam.mcelhinney@uptake.com)





# Chief of Machine Learning & AI Strategy at Uptake

Adjunct Professor, Illinois Institute of Technology

## MORE ABOUT ME

- MS Statistics, University of Illinois at Chicago
- President, Chicago Chapter American Statistical Association
- Illinois Technology Association 2018 Technologist of the Year
- 3 patents issued, 15 applied

## I AM PASSIONATE ABOUT

- Machine learning
- Open source software
- STEM education
- Cooking
- Hiking

A large red industrial crane, likely a dragline, is the central focus of the image. It has a long boom and a yellow bucket. In the background, a train of green hopper cars is visible, with the number '5834040' on one of them. The ground is covered in dark coal or ore. The sky is a clear, pale blue. The overall scene is industrial and suggests a mining or coal processing operation.

UPTAKE

**Uptake is the leading  
AI software provider for  
industrial companies.**



# Our differentiated portfolio

**150B**

data points ingested per  
month

**1,300+**

models deployed

**1.2B**

hours of operating data

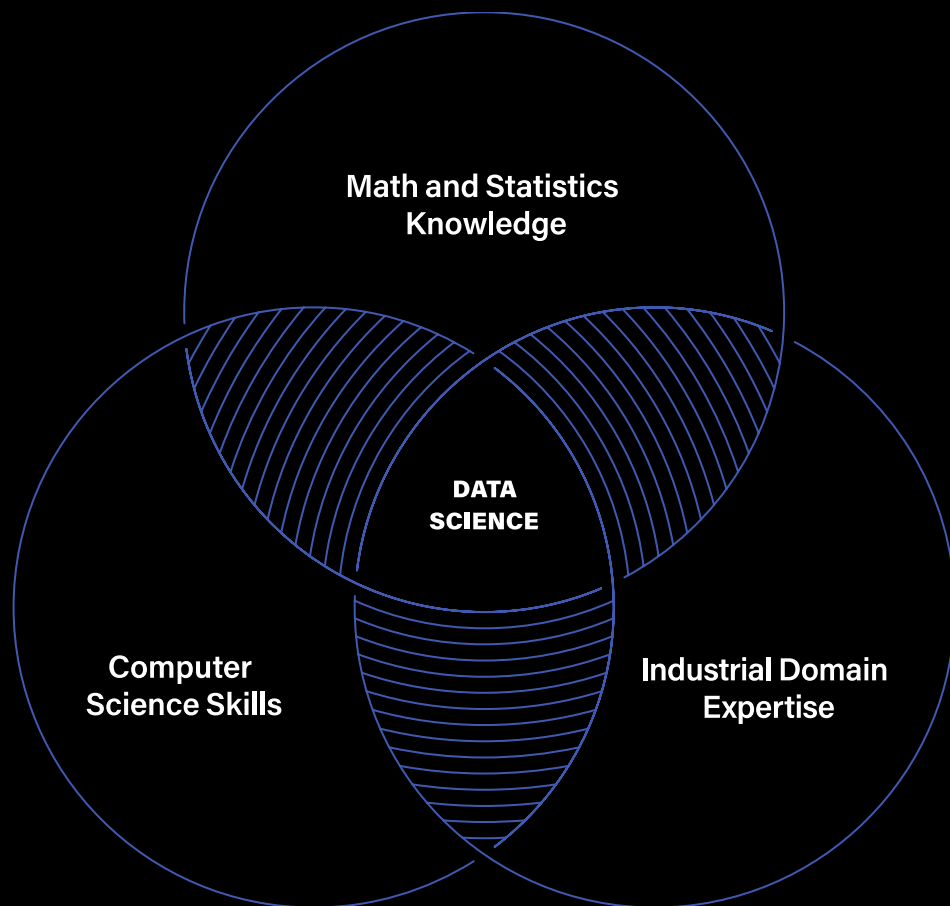
**55,000+**

failure modes

**<2**

minutes to deploy a  
trained model

# My team



**150+**

combined issued patents or patents filed listing our data scientists as inventors

**80+**

published academic paper

**4**

Kaggle competitors

**70+**

team members

Varied backgrounds including engineering, statistics, finance and neuroscience

— Former employees from NASA, Google and Facebook

— Creators of multiple open source projects (e.g. uptasticsearch, pkgnet, updraft, cran-server) and contributions to others (e.g. Julia, numpy, LightGBM).

— Founding scientists and patent writer for SmartSignal

— Advisory network including top universities such as Carnegie Mellon, UTK, Yale, and University of Chicago



# What we do



## **PRODUCT DEVELOPMENT & CONFIGURATION**

Team assigned to specific verticals

Deploying features for those  
products into production

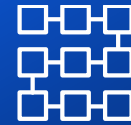
Gaining subject matter expertise



## **PLATFORM DEVELOPMENT**

General purpose “Data Science  
Engines”

Distributed Industrial AI platform



## **ONBOARDING OF NEW INDUSTRIES & CUSTOMERS**

Analytics translation

Mapping to Uptake Platform

Value measurement



# What you should ask me about

**Machine learning**

**Open source software**

**Distributed computing**

**Scaling data science teams**

**Software development**

**Hybrid physics and ml prognostics**







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# PHM

FROM IDEA TO 24/7





Digital ↔ Physical  
Connection

Identify Pains

Partner

Customer Centricity

Data  
Ownership

Reliability

PHM

Digitize the Industry

MVP

Digitize the Core

Agile

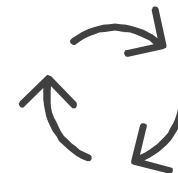
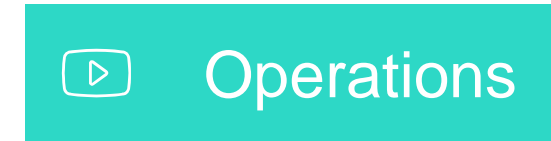
Automation

Fulfillment

DevOps

Availability

# Our PREDICTOR assembly line



# CHALLENGES

ADVISORY  
GENERATION

FEEDBACK

AUTOMATION

Standards

Modularity

APIs

Connectivity

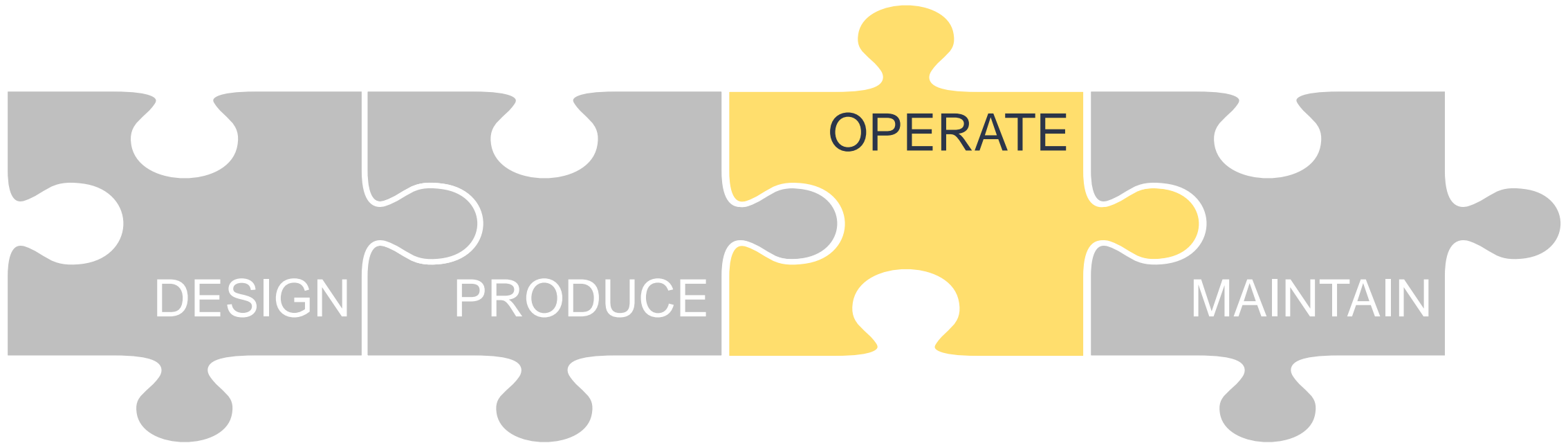
Data Cleaning

DevOps


Digital  
Physical  
Connection

Data  
Quality

# Keep Flying!





A wide-angle photograph of a runway at sunset or sunrise. The runway is paved with asphalt and has white lines marking the edges and center. The sky is filled with dramatic, colorful clouds in shades of orange, yellow, and purple. A large black circle is centered over the runway, containing white text. The text reads "Let's shape the future of aviation TOGETHER". The word "TOGETHER" is in all caps and is larger than the other words. There are decorative L-shaped brackets in the corners of the image: one in the top right and one in the bottom left.

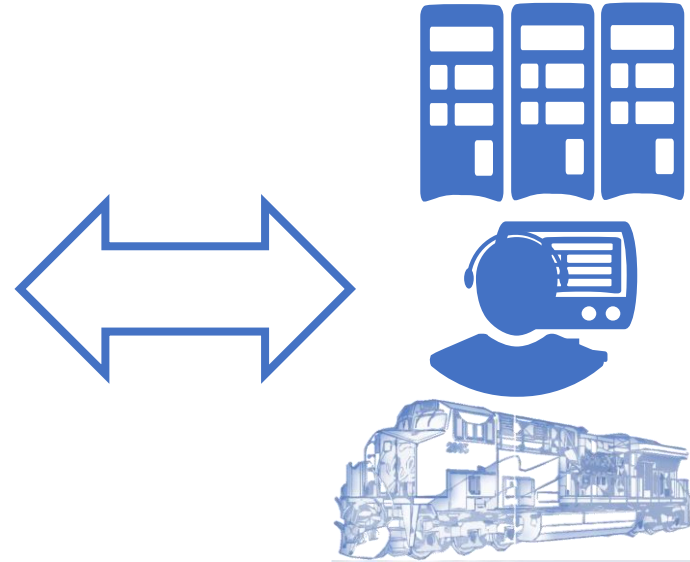
Let's shape the  
future of aviation  
TOGETHER



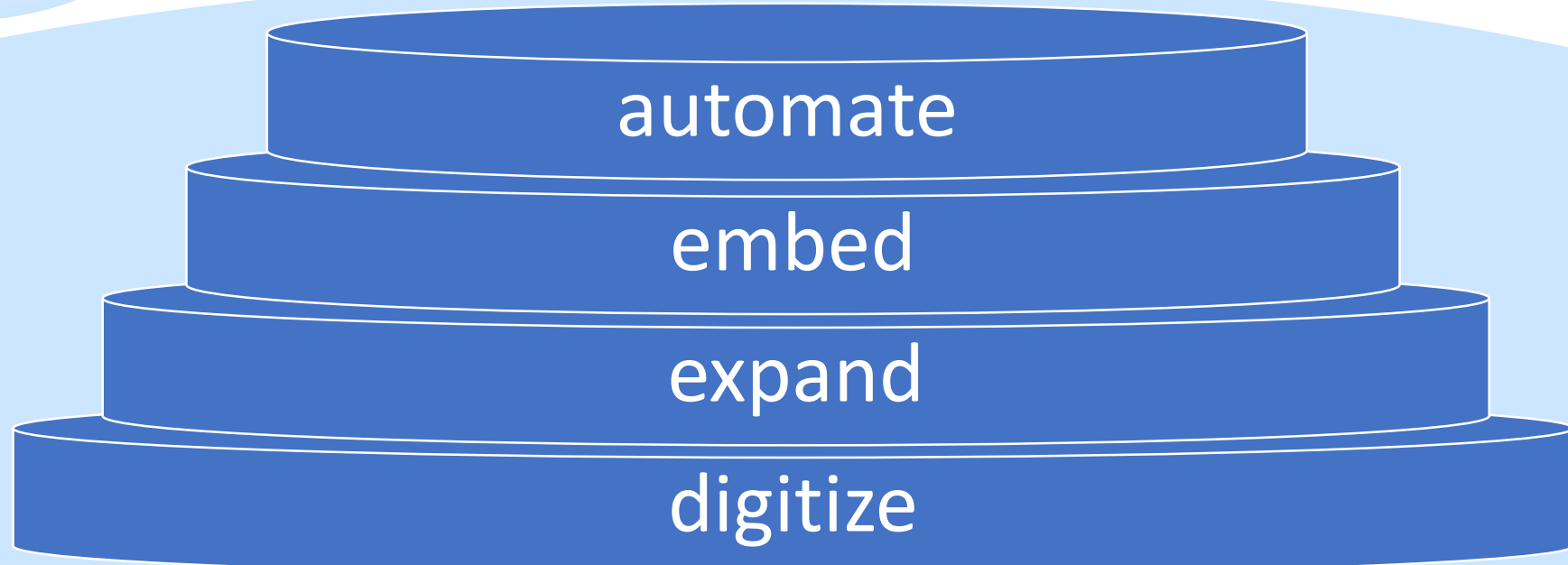
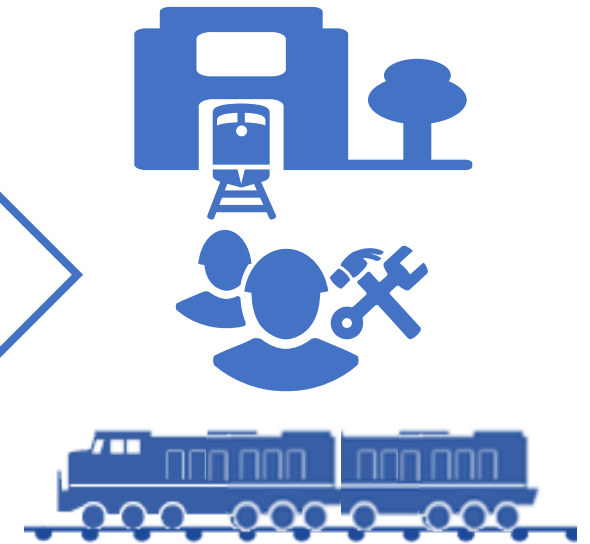
## ASSETS



## INTELLIGENCE



## OUTCOMES



## PHM Applications Deployment - Panel Discussion

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